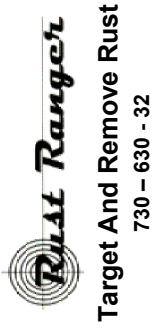


# AM General - Hummer Crankshaft

Production Order Nov-Dec 2004



This picture sequence provides detailed before and after rust removal comparisons and process sequence for a production lot quantity of AM General (Div GMAC); Hummer Crankshafts. The crankshafts were processed at Cetex Industries, during November to December 2004 using Cetex Industries "Rust Ranger" proprietary "84-4C" Rust Removal Compound with Cetex Industries proprietary processes and processing equipment.

The crankshafts did not require specific special handling requirements, and were processed by Dip-Soak Method.

After processing Crankshafts were coated with RD - 4000 Dry Film Rust Deterrent; to provide Rust Deterrence

Before /After Rust Removal



Rust Removal Process Flow



Receive



Unpack



Load



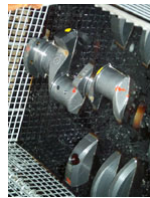
Dip-Soak Process



Soak Complete



Package



Shrink Wrap



Water Rinse



Rust Deterrent



Inspect



Dry



Label / Ship